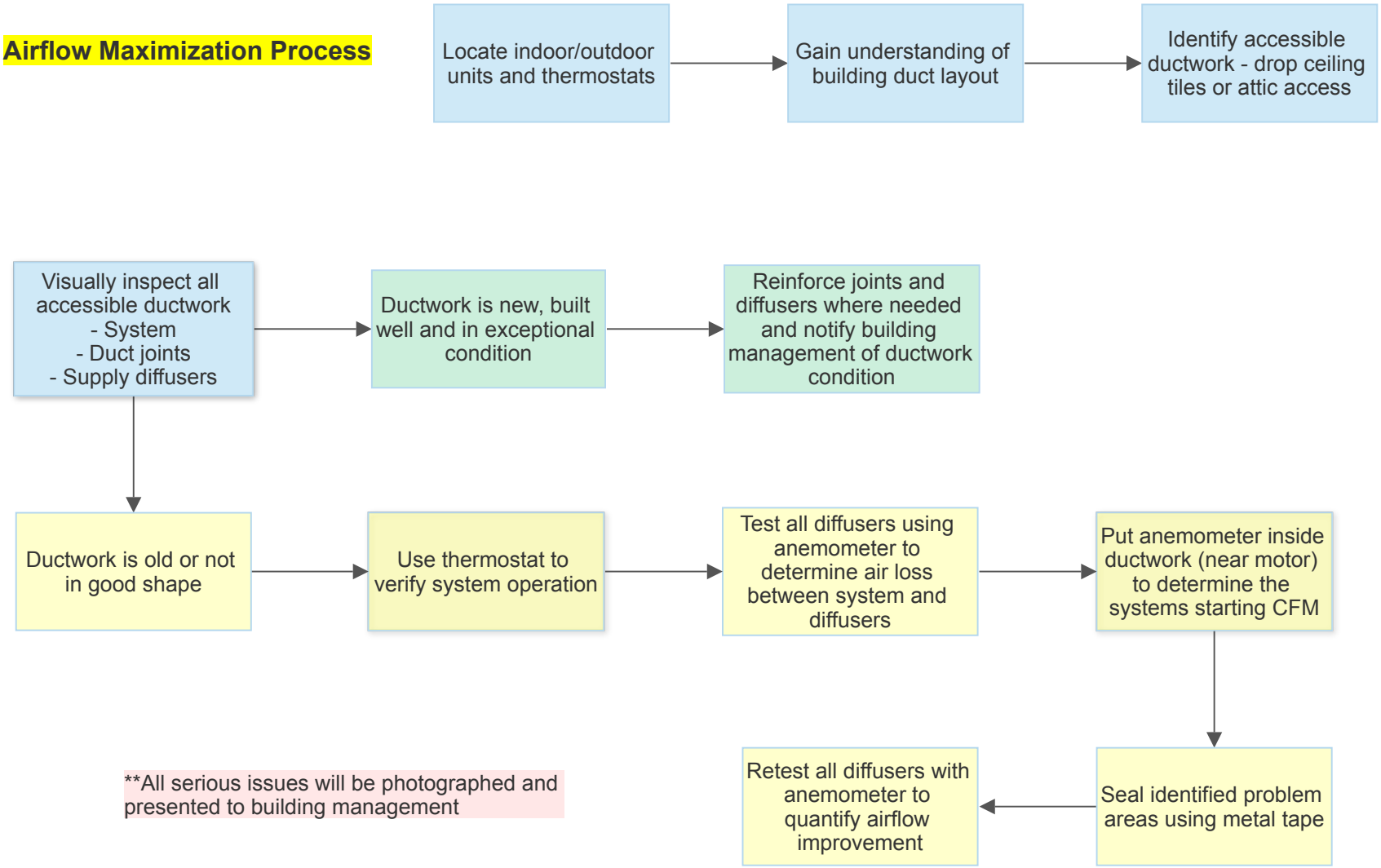Airflow Maximization Process